

ABSTRACT OF THE DISCLOSURE:

An assembling method for a developing roller
usable with a developing device, the developing roller
including a developer carrying member in the form of a
5 hollow cylinder, a flange member provided at an end of
the developer carrying member, and a magnet provided
in the developer carrying member, the method including
an inserting step of inserting the magnet having at
least one projection into an inside through an opening
10 of the developer carrying member; an abutting step of
abutting the at least one projection to an inside
surface of the cylinder; and an engaging step of
engaging the flange member with the opening by
penetrating the flange member through a shaft of the
15 magnet projected out of the opening.

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